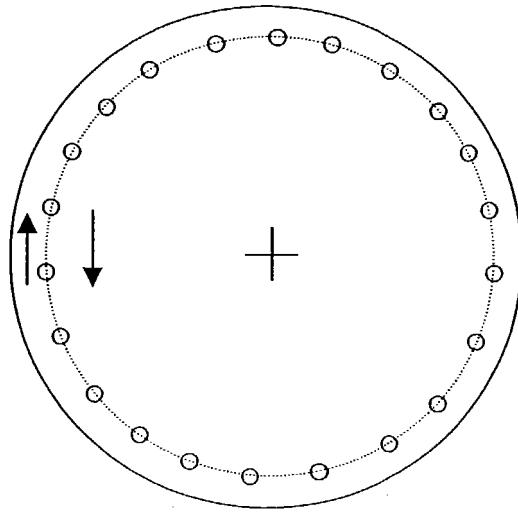
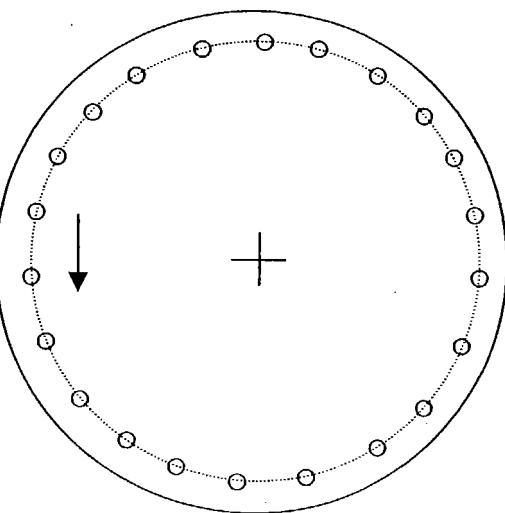


Two rotating elements (counterrotating)



One rotating element, either the outer  
or the inner part of the die



network

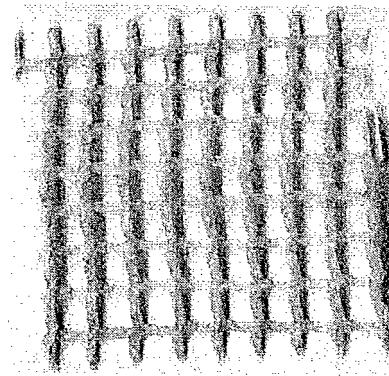


fig. 1